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SOURCE

Bussian periodical, Stal!, No 11, 1947. (Translation specifically requested.)

THE ORK BASE OF FERROUS METALLUREY FOR 30 YEARS OF SOVIET RULE

Mining Engineer N. A. Yartsev and Candidate of Technical Sciences V. A. Kulibin

In 1913, the record year for production of metal in prerevolutionary Russis, the smelting of pig iron reached 5.32 million tone (including 9.425 million tone smelted in Foland). In this year a record quantity of ores was extracted .9.375 million tone, of which 72.5 per cent were in the Krivoy Rog basin and 19 per cent were in the Urals).

Progress has been such that in 1940 33 million tons of ore raw materials or 29 million tons of processed materials were produced, supplying a smalting of 14.5 million tons of pig iron. The smalting of 195 million tons of pig iron and extraction of 40 million tons of ore is designated for 1950 in the rive-year plan. Commade Stalin has set up the goal of smalting 50 million tons of pig iron and 60 million tons of steel per year, for which approximately 100 million tons of processed or 160 million tons of raw ores per year are necessary.

At the eleventh session of the International Geological Conference in Stockholm in 1911, the following figures on iron ores of Russia ware presented.

Supplies (millions of tons)

Region		Notal	Content of Iron in the Ore (percent)
Buropean Bussia	accept than 1980 s	10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Uzele Central Russia	281 .9 789.0	135.4 315.6	ឆ្ន
Kingdom of Poland South Bussia	300.0 536.0	90.0 233.3	30 40 - 62
Caucasne	14.C	8.3 783 Z	50 - 60

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Region

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Line Ore

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Content of Iron 1

Line Ore

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These figures are, on the one hand, extremely conservative since for all southern Russia the supply is estimated as 536 million tons, of which 450 were in the Kerchensk region and 86 million tone in Krivoy Rog. Even in 1911 the estimated yield of these deposits could have been calculated to be much greater than this.

On the other hand, the large figure of 769 million tons for Central Russia is of little value from the industrial point of view, as the character and condition of stratification of the ore and its dispersion over an enormous tarritory — with small capacity and low content of iron — did not permit the development of large-scale extraction of the ore.

Detailed prospecting of parts of these deposits (Tula and Lipetsk regions) has shown that their industrial significance was extremely small. Discarding this supply and the supply of 300 million tons for Poland, the real rescurces sapable of being used industrially were only 844 million tons with 390 million tons of metal.

In 1925 the following estimates of supplies were made(millions of tons):

		4.50 Ave.	Oz	<u>•e</u>	Iron
			100 P		
Kerch			4	:0. 0	180.0
Urale	r - e - 115			5.0	197.0
Krivoy	Rog		2	8.0	147.5
Siberi		Police!		6.1	27.1
Caucas	18	THE CALL OF	3	5,2	0,1
Kazakh	SSR	15000000000000000000000000000000000000		7.0	4.2
	stern K	ray		69	3.6
80 July 1998	A Vage	er grand	ារិ	77.3	568.5

The difference between these figures and those given for 1911 without Central Russia is approximately 300 million tons, accounted for as follows: 152 million tons for Kriv & Rog, 32 million tons for Siberia, and 113 million tons for the Urals. As the supply for Krivoy Rog in 1910 was estimated to be 280 million tons and the most important deposits of the Urals at approximately 300 million tons, these figures for 1925 can be taken as a sufficiently close determination of the true supplies of iron ores at the assent of the founting of the Soviet State.

According to the report of the Eleventh International Geological Conference in 1910 Russia occupied sixth place in world ore production and fourth place in metal production.

Considering the losses in exploitation, such supplies, even with the addition of the significant supplies of Central Russia, could not supply the development of ferrous metallurgy, necessary for the industrialization of the country,

It was necessary to increase considerably the extraction of ores and set up a program of planned development. Consequently geological prospecting work had to be greatly expanded and geological service completely reorganized, existing mines re-equipped and reconstructed and new ones constructed, and the whole system supplied with sufficient geological and mining personnel.

When the Himistry of Higher Education of the USSR was organized in 1946, 22 mining and mining-metallurgical institutes and five polytechnical institutes with mining-metallurgical departments were operating on an

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intensive schedule.



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At the time of the organization of the Soviet State, the supplies of ores had been estimated at 1,157 million tons.

The wide inauguration of geological prospecting work increased the discovered supplies by several times.

The resources of Soviet ferrous metallurgy were not limited by this, however. By 1 January 1921 large supplies of ferrous quartite had been located located. These are poor ores which, however, after proper technological processing (concentration and agglomoration) become normal iron-ore raw materials for the production of metals. The main supplies were Krivoy Rog (10,672 million tons with a content of 35 to 45 per cent Fe), Kursk collect, in the region of the Kursk magnetic anomaly (3,628.8 million tons with a content of 28 to 37 per cent Fe. Average 35 per cent).

On 1 January 1945 the estimated supplies of iron quartrites in the USSR reached colossel proportions. The threat of insufficient supplies of ore was considered liquidated.

The maximum possible extraction of iron ores in prerevolutionary Russia was reached in the record year 1913 (9.4 million tons). The productive capacity of mines according to separate regions in 1914 was as follows:

humber of Mines

Recion	Activ	Inactive	Prospected	General Canacity
South	47 180	278	1	6.72
Moscow North		5 5	23	2.03 . 0.53 0.16
Siberia	.	19	7	ŏ.ōś
	Total 277	364	52	9.49

Equal success was made in work on the organisation of concentration of iron ores and processing ore: for smelting.

During the first and second Stalin Five-Year Plans the concentration of iron ores was greatly developed. The construction of washing plants was begun on Lebyashinskiy, Vysckogorskiy, Bakal'skiy, Vyscotsovskiy, Auerbakhovskiy, and Samskiy mines; crushing plants on Blagodatskiy, Bakaliskiy and Pokrovskiy mines; and finally, the powerful crushing concentration and agglomeration plants of the grandices Magnitogorsk ore-washing system.

Important problems of concentration were solved with the creation of the Mundybashskiy concentration-agglomeration system for processing ore of Temir-Tau and Tel'bessa, and Kanyshburunskiy for the limonite of the Kerchensk region.

Ores of Krivoy Rog do not demand concentration, but they must be distance of the high content of fines. The first agglomeration places for these ores, constructed with the use of German equipment, were seen replaced by equipment built by Soviet institutions.

The large agglomeration plants of the south, Makeyevka, Kamyahburunekaya, Ensprodzershinak, Ordshonikidne, Kerchenek and the Plant imeni Frunse, which were destroyed by the Hitler invaders, were quickly restored and soon will be morking at full capacity. The number of ore-processing plants in the Soviet Union constantly increases, as the following data shows:

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Pla	nt.	to the state of th	a li saligi ashterda i Aire	1913	1937	1917
		100		2.25		30
Crushing and Washing	crushin	6-concourt	ating	2	6	3
Calcinating Briquetting			ta jeta	3	6	3
Agglomeration	n Cal	4		_	9	13

In spite of the difficulties of war, strong concentration-agglomeration combines (Bakal'skiy, Vysokogorskiy) and agglomeration plants (Serovskaya, Chmsovskaya) wars constructed during war years.

All of this greatly improved the domestic ore raw material. The amount of unprocessed ores entering domestic furnaces has sharply decreased during the years of Soviet power.

The valuable manganese ores of the Chietura and Nikopol' regions were subjected to primitive concentration in the prerevolutionary era, as the rich ores of Chietura were heavily worked by 1913, and the Nikopol' clay ores generally cannot be used without washing.

Concentration is not yet sufficiently applied on the eastern deposits of manganese cres which have exceptional significance in war years.

According to the law on the new five-year plan, AN million tone of processed ores or approximately 50 million tone of raw ores must be produced in 1950.

The mines of Krivay Rog and Kerch, on which 50 per cent of this program is based, were completely destroyed by the enemy in the years of the war, but are being restored and in the near future will not only reach but also surpass their preser capacity. New iron-ore anterprises are being constructed in the Gaucasus, the Urals, in Siberia, and in the Far East. Numerous new concentration and agglementation plants are being built.

At the moment of the foundation of Soviet rule the supplies of iron ores in Russia could supply a smelting of not more than 18 million tons of pig iron for a period of 30 years, but by the thirtieth anniversary of the Great October Socialist Revolution the supply easily provides the yearly smelting of 50 million tons of pig iron and more.

The productive capacity of mines in 1914 did not exceed 9.6 million tons of ores per year, and which explicited a smolting of 4.5 million tons of pig iron. But, by the thirtlyth annivarsary of Soviet power, the productive capacity of mines had become many times greater and completely guarantees the fulfillment of the State plan for smelting of pig iron.

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